



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3065-041
Job Sheet 169953



Part No: D3065-041

Job Qty: 30 ea

Part Name: Step Leg Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/4/18

Job Tracking No:

Due Date: 1/17/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Trans Aero Helicopter Services Ltd (CTAN10)

5235 Gulfstream Court Loveland, CO, 80538 USA ph:(307) 778-5777 fx:(970) 667-1995.

Note: DWG REV B IPP Rev: C 02.11.01 Incorporated D3066-1 IPP KJ/RF

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	1/16/18	1/16/18	0.00	0.00	Start Up Small Fab-1		
100	Small Fab	30 pcs	1/17/18	1/17/18	0.00	6.59	Small Fab-2		
110	QC	30 pcs	1/17/18	1/17/18	0.00	0.00	QC5		
120	Packaging	30 pcs	1/17/18	1/17/18	0.00	0.00	Packaging3-1		
130	QC21-SA	30 Ea	1/17/18	1/17/18	0.00	0.00	QC21		

Part Op 100 - Assemble as per Dwg D3065 and Identify as D3065-041

Descriptions: 120 - LOCATION : WA002

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3065-1 5009007	30-18	39	0	0
	D3065-3 F165297 1x	30-18	41	0	0
	D3065-5 5005869 30x 7x	8036	47	0	0
	D3065-7 F160733	3018	18	0	0
	MS20470AD4-4	900-540	5,278	0	0

Part Specifications

Specifications could not be found.

Plex 1/4/18 9:00 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐										
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval								
Description Work Order Deviation			Disposition									
Job No: 169953 Mfg Date: 01/09/18 Packaging D3065 - 041 PART NO: Revision: Operation: Change No: Step Leg Assembly  S030236 DART AEROSPACE DART Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com			Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval									
			Root Cause <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ </td> <td style="width:50%; vertical-align: top;"> No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ </td> </tr> </table>			Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	<table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:50%; vertical-align: top;"> Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ </td> <td style="width:50%; vertical-align: top;"> Instructions Incomplete/Unclear ☐ Drill Holes ☐ </td> </tr> </table>			Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Instructions Incomplete/Unclear ☐ Drill Holes ☐
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